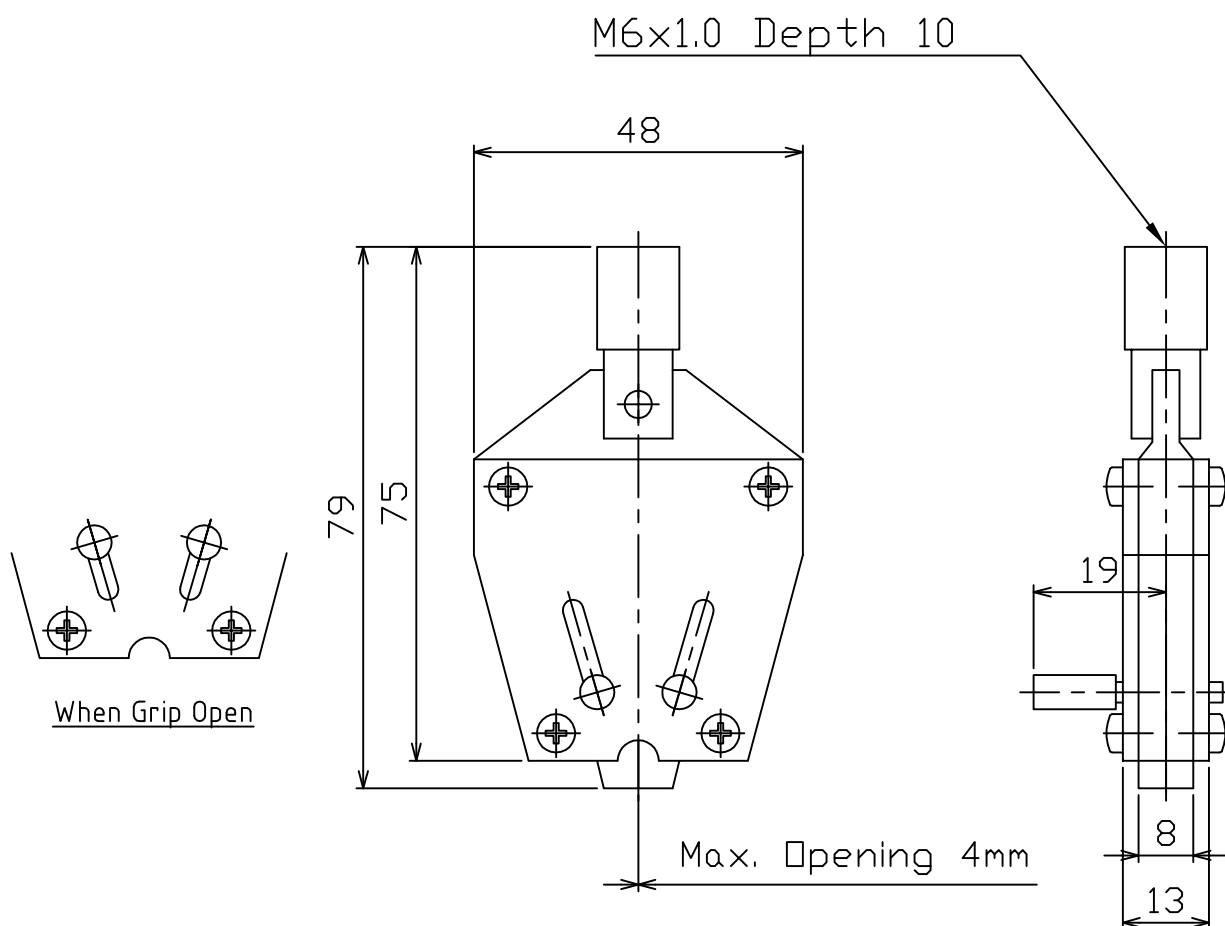
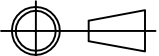




Weight: Approx. 200g

DIMENSION		TOLERANCE		APPROVED	UNITS	PARTS NAME
TO 6		±0.1		Toshi	mm	
OVER 6 TO 30		±0.2		CHECKED	MATERIAL	WEDGE GRIP (UPPER)
OVER 30 TO 120		±0.3				
OVER 120 TO 400		±0.5		DRAWN	QUANTITY	MODEL
OVER 400 TO 1000		±0.8				
OVER 1000 TO 2000		±1.2		Kei	1	FG-M6WDG50U
OVER 2000 TO 4000		±2.0				
HEAT TREATMENT / HARDNESS					SCALE	CODE
					1 : 1	
SURFACE TREATMENT				DATE 02/02/2016		EJ450052
				NIDEC-SHIMPO AMERICA CORP Itasca, IL 60143, USA Tel: (630)924-7138		
						BGBM032